



Turn-Key Laser Diode Source System 1064nm, 30W, 400 μ m Fiber Coupled Output



1064nm Laser Diode Source System

- o Adjustable Output Power up to 30 Watts
- o 400 μ m Detachable Fiber-Coupled Output
- o Factory-Set Safety Limits Protect the Laser Diode for Long Operating Lifetime
- o CW and QCW Operating Modes with Internal Trigger and External Trigger Input
- o TEC-Cooled Internal Laser Diode Mount
- o Air-Cooled System, No Cooling Water Needed



**LASER
DIODE
SOURCES**



30W Fiber-Coupled Laser Diode Source System, 1064nm Output

The model LDX-1064NM-30W source and control systems are high performance, pre-configured fiber-coupled laser diode systems designed for R&D lab and manufacturing applications. The integrated 30 Watt, 1064 nm fiber-coupled source is precisely controlled to provide a high stability output through 400 μ m-core multi-mode fiber. The system is preconfigured with current and temperature limits, and is turn-key ready.

Flexible User Controls via Front Panel or Remote Connection

Users have full control of the laser through a touch-key front panel menu and LCD display, or through the rear-panel digital interface. Laser output power can be adjusted in the optical domain (Watts) if the user chooses the automatic power (APC) control mode, or by adjusting the current level (ACC mode). The user also has control over the laser temperature set-point within the safe operating range. The LDX system can be controlled remotely by RS232 or by USB, and include LabView drivers. Sequencing software is also available for pre-programming multi-step tests.

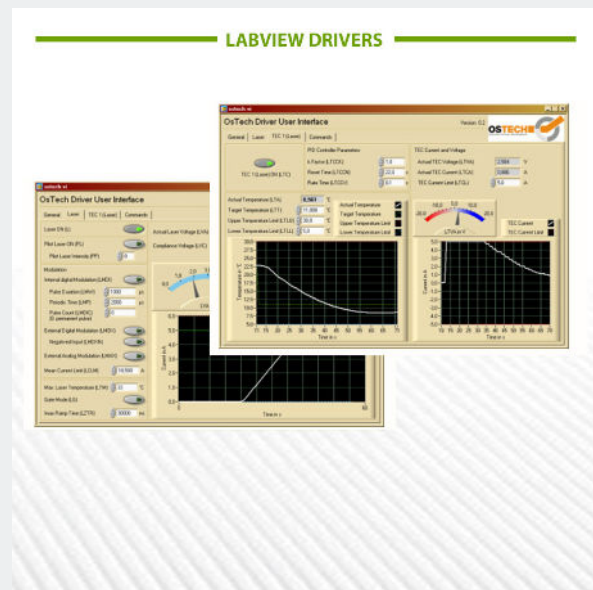
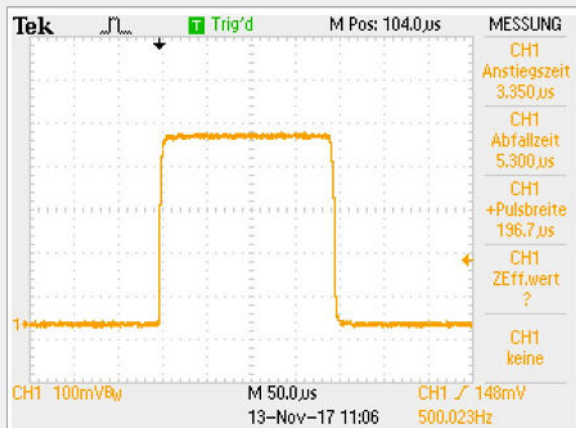


QCW and CW Modes with Internal Function Generator and External Trigger

In addition to CW mode, the LDX series offer QCW and modulation modes. The control unit ships with an internal function generator which can be used to set the quasi-CW pulses. Also, the user can use an external source to trigger QCW pulses. The control unit will accept either TTL or analog modulation.

Laser Diode Protection Features for High Reliability

These source and control systems are built with protection features designed specifically for high power lasers. They are pre-configured with a 300 millisecond soft-start current ramp to the desired laser output power set point. Additionally, the user can set any ramp time period from 300 msec up to 10 seconds. These protection circuits are optimized for high power fiber-coupled laser modules, and are proven over years of reliable service in a wide range of applications and operating environments. Other protection features include a factory set upper temperature limit and a maximum current and voltage limit. All limits are set to the safe operating range specifications for the specific laser installed in the system.





LDX-1064nm-30W Turn-Key Laser Diode Source System

LASER AND FIBER SPECIFICATIONS (TYPICAL @ 25°C)

- Laser Center Wavelength: 1064 nm (+/-10 nm)
- Laser Output Power Range: 0 - 30 Watts (user adjustable)
- Laser Spectral Line Width (FWHM): 7 nm
- Laser Fiber Termination: SMA905 (rear panel output)
- Laser Fiber Numeric Aperture: 0.22
- Laser Fiber Core Diameter: 400 μ m



CONTROL UNIT LASER DIODE PROTECTION FEATURES

- Soft-Start Current Ramp to Setpoint (User Programmable)
- Soft-Start Current Ramp Factory Default Set to 300 Milliseconds
- Factory Pre-Set Maximum Current Limit
- Factory Pre-Set Upper Temperature Limit
- ESD and Power Surge Clamp, AC Line Filter
- Reverse Voltage Transient Clamp
- Keylock Switch and Safety Interlock
- Short Circuit when Laser Diode Current Turned OFF
- Front Panel e-Stop Button Emergency Shut-Down
- Factory Pre-Set Upper Temperature Limit
- Open Circuit Detection and Fast Shut-Down

CONTROL UNIT TEMPERATURE CONTROLLER AND TEC COOLED LASER DIODE MOUNTING PLATE SPECIFICATIONS

- Cooling Design: Peltier (TEC) Cooled Laser Diode Mounting Plate
- Laser Temperature Setpoint: User Adjustable within Factory Pre-Set Range (Upper Limit Pre-Set to Protect Laser)
- TEC Control Loop Algorithm: Full P.I.D., User-Adjustable Parameters
- P.I.D. Variables: Factory Pre-Set for Optimum Performance
- Laser Diode Upper & Lower Temperature Limits: Factory Pre-Set
- Control Unit Waste Heat Removed by Forced-Air



LDX-1064nm-30W Turn-Key Laser Diode Source System

QCW PULSING MODE AND MODULATION SPECIFICATIONS

- QCW Pulse Rise and Fall Time: < 25 μ s to CW (< 10 μ s on request)
- QCW Trigger: Internal Function Generator or External Trigger
- QCW Pulse Modes: Continuous Pulses, Single Pulses, Bursts
- Pulse Time Base Accuracy: \pm 1.0%
- Modulation Signal: Accepts External Digital (TTL) or Analog
- Modulation Input Connector: BNC, Input Impedance 10K ohm
- -----
- Modulation Input Voltage Range: 0 ~ 4 Volts (4V = Max Current)
- Analog Modulation Bandwidth: 1 Hz – 20 kHz

SYSTEM DIMENSIONS AND POWER REQUIREMENT

- 2U Standard Units High, Standard 19 Inch Rack Width
- Dimensions: 89.0 mm (h) x 482 mm (w) x 260 mm (l)
- Input Power: Universal 110V ~230 VAC, 50/60Hz
- Rack Mount Brackets: Included
- Bench-top Folding Feet: Included

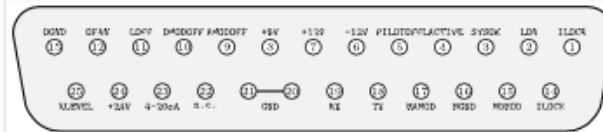
USER INTERFACE

- Front Panel LCD, Full Alphanumeric Display with Key Pad
- RS232 Standard, LabView Drivers Included
- USB Optional; Inquire
- GUI Control Software Included



LDX-1064nm-30W System Auxiliary Functions Connector

Support Connector - Isolated Industrial Interface - 2nd version



SubD25-female

| PIN.No | Abbr. | | Function |
|--------|----------|-----|--|
| 1 | ILOCK | out | Output Interlock Output max. 12V 10mA (connect to pin14) to close Interlock |
| 2 | LON | out | Output Laser On - High = Laser is in On State ¹⁾ |
| 3 | SYSOK | out | Output System OK - High = System OK - Laser Ready for Operation ¹⁾ |
| 4 | LACTIVE | out | Output Laser Active - High = Laser Is Emitting ¹⁾ |
| 5 | PILOTOFF | in | If your Laser has a pointer device it's switched ON when - LOW ³⁾ |
| 6 | -12V | sup | Supply Output -12V max. 250mA for free usage ²⁾ |
| 7 | +12V | sup | Supply Output +12V max. 250mA for free usage ²⁾ |
| 8 | +5V | sup | Supply Output +5V±1% max. 250mA for free usage ²⁾ |
| 9 | AMODOFF | in | Input if LOW = xternal analogue modulation is ON (is changable) ³⁾ |
| 10 | DMODOFF | in | Input if LOW = xternal digital modulation is ON (is changable) ³⁾ |
| 11 | LOFF | in | Input Laser-OFF - Low = Laser is ON ³⁾ |
| 12 | OFAN | sup | optioinal (Fan) Supply - 2V..22V up to 1A for external Fan ⁷⁾ |
| 13 | OGND | sup | optional IGND ⁷⁾ |
| 14 | ILOCK | in | Interlock Input - has to be connected to XO_ILOCK (connect to pin1) to close Interlock |
| 15 | MDMOD | in | Input Digital Modulation ⁴⁾ |
| 16 | MGND | sup | Modulation GND |
| 17 | MAMOD | in | Input Analog Modulation Input ^{4) 5)} |
| 18 | TX | in | RS232-Tx ²⁾ |
| 19 | RX | out | RS232-Rx ²⁾ |
| 20,21 | GND | sup | Xternal GND |
| 22 | n.c. | | |
| 23 | 4-20mA | in | Additional 4..20mA Analogue Modulation Input ⁷⁾ |
| 24 | +24V | sup | Supply Output +24V max. 80mA for free usage ²⁾ |
| 25 | XLEVEL | in | Input for Logical Output Level ⁶⁾ |

¹⁾ Logic Output, High Level = XLEVEL (default =5V), LOW Level < 1V, see ⁶⁾

²⁾ vs. XGND

³⁾ Input internally pulled-up, Input is tolerant up to 24V for High-level

⁴⁾ vs. XMOD_GND

⁵⁾ 0-4V → 0A-Imax (Ri=10kOhm, for a 0-10V input signal put 15kOhm in series)


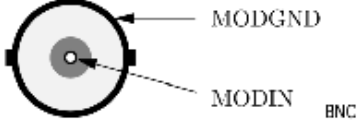
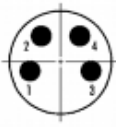
⁶⁾ XLEVEL is default 5V = TTL-Level, to change Output High level to 12V connect XLEVEL to +12V or to change Output High level to 24V connect XLEVEL to +24V

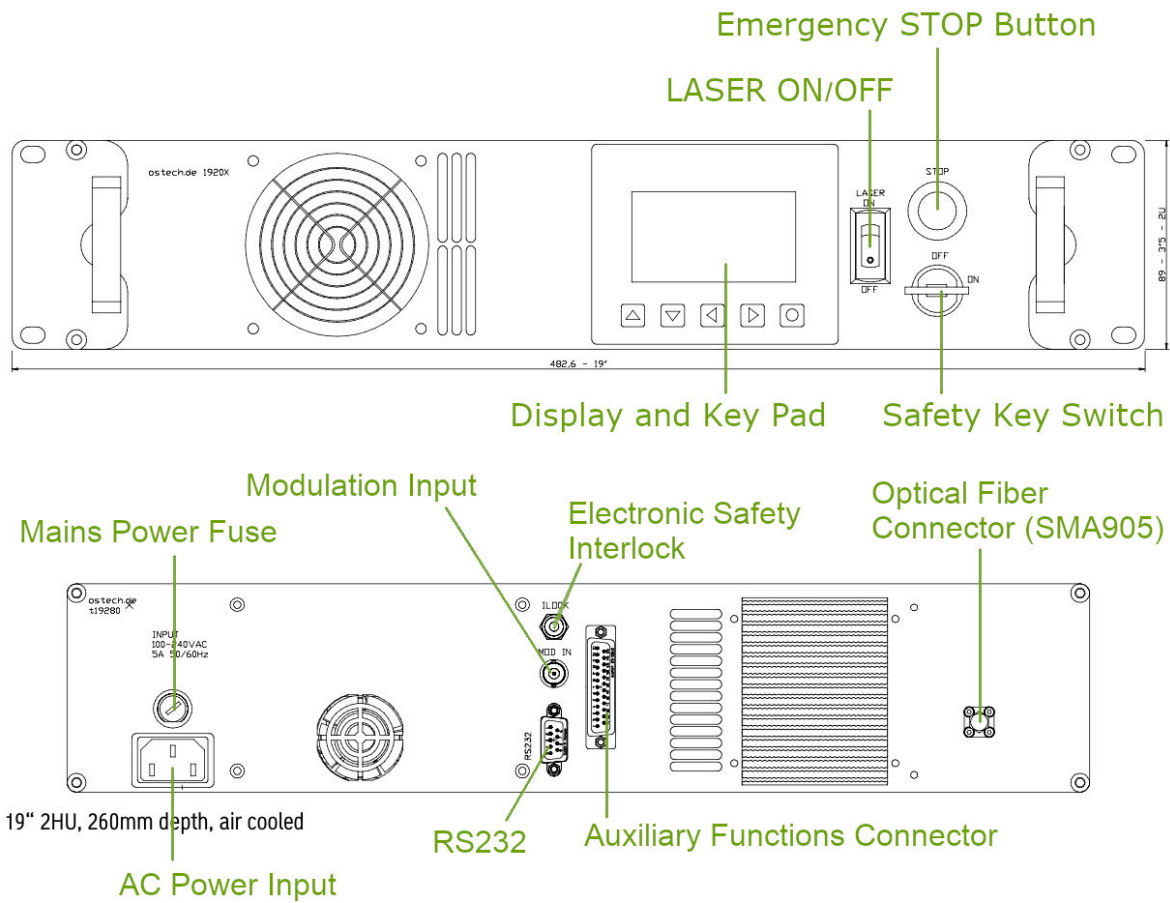
⁷⁾ vs. IGND Signals are NOT! isolated! Take care!

- current state from 2017-08-01



LDX-1064nm-30W System Connectors and Dimensions

| RS232 Connector | AMOD/DMOD Connector | Interlock Connector |
|---|--|--|
|  <p>SubD-9, female</p> |  <p>MODGND MODIN BNC</p> |  <p>M8-round connector Binder Sensor series 768 - 718 ordering# 09-3391-00-04 fits with ordering# 99-3376-00-04</p> |
| <p>Standard RS232-Connector connected to PC 9600-Baud-8N1 (No Null-Modem Cable !)</p> | <p>Input Impedance 10 k Ohm Digital Modulation with TTL-Pegel Analog Modulation 0-4[V] => 0-Imax[A]</p> | <p>2 circuit interlock - Laser runs only if both circuits are closed IL1+Pin1, IL1-Pin2, IL2+Pin3, IL2-Pin4</p> |





Product Sales and Service

Orders for this product are fulfilled by LaserDiodeControl.com, part of the Laser Lab Source group. It is manufactured for Laser Lab Source by OsTech, GmbH.

Product Warranty

This product is sold with a full one-year warranty. It is warranted to be free from defects in material and/or workmanship for a period of one year from the date of shipment.



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